

Serial No. 09/716,543
Docket No. ALF 005 PA

Amendment to the Specification:

Please replace the paragraph beginning on page 8, line 1, with the following rewritten paragraph:

—An annular draw pad 150, supported in the fixed base 104 by an air cushion, is positioned opposite the blank punch 136 for clamping the workpiece W between the blank punch 136 and the draw pad 150 during initial processing of the workpiece W. An annular crown ring 152 is fixedly secured to the lower die shoe 112 within the lower retained retainer 140. The upper surface of the crown ring 152 is shaped to contour the crown C, see FIG. 7, of the aerosol can end which is formed from the workpiece W and is positioned opposite the knockout 118. The knockout 118 and crown ring 152 also clamp the workpiece W therebetween during processing of the workpiece W. A dome form die 160 collapses during final processing of the workpiece W against a pneumatic force generated within a lower portion of the press 100 and transferred from the press 100 via pressure pins 162 (only one shown in FIG. 1 and FIG. 3). The dome form die 160 mates with the outer redraw sleeve 122 and a portion of the dome punch 114 to form the dome D of an aerosol can end from the blanked workpiece W.--